

## Automatic capping machine

Operating principle of the capping station for the cylindrical bottle with a pump cap at a production rate of 1,200 to 1,400 caps/hour.

The cap or the pump are manually placed by an operator with a pre-capping and are automatically tightened by the capping machine.



## The VS1000 is an automatic capping machine equipped with :

- Chassis Stainless steel tube structure and Satin stainless steel panels with covers, doors and fluid reception tank.
- A motorized conveyor 2000 mm in stainless steel.
- 1 electrical box.
- A spacing system with 2 pneumatic cylinders for the bottles and 2 detection cells (bottles and stoppers).
- 2 electric capping spindles with possible adjustment of the speed / acceleration.
- Capping by 2 rubber coated belts for a better transmission of the torque.
- Device for accompanying the capping head downwards.
- Height adjustment by electric motor with control from the touch screen.
- Machine complies with CE standards.

## Available options

- An automatic product feeding system (cylindrical or rectangular feeding table, transfer plate...).
- An increase in the width of the conveyor (114 mm).
- A VS500 capping machine.
- A pneumatic pusher station.
- An accumulation system for reception of the products at the exit of the machine (cylindrical or rectangular accumulation table, a transfer plate...).

Before placing an order, we can carry out tests free of charge to ensure the feasibility of your project. Please do not hesitate to contact us!

## **Technical characteristics VS1000**

400 kg (depending option)
1000 mm in width 2000 mm in height 2000 mm of depth
1 kW
220-230 V single phase
~ 50 Hz 16 A
by digital display
from 10°C to 30°C

Please note that this machine requires an electrical and pneumatic power supply.



## Technical focus n°1

### PNEUMATIC / ELECTRICAL CONNECTION

Pneumatic connection: 1 air connection on pressure gauge - Under 6 bars constant (Hose to be provided  $\emptyset$  Int/Ext = 8/10 mm) Electrical connection: 1 Cable 208-250 volts single phase - length 18 feet - you will need to supply your plug matching your wall outlet

### **Technical Focus n°2**

#### DIGITAL DISPLAY

The color touch screen allows easy adjustment of several parameters such as: The selection of the station and the options Setting of time delays (label output, spacing) Daily product counter

### **Technical Focus n°3**

#### VS500

VS500 capping station including:

- A jar holding and stopping device for manual capping with a capping presence control cell
- A device for holding and stopping the cans under the capping head, with a pneumatic cylinder with a «V» tip and an anti-rotation plate
- Tightening of the pump/caps with two belts (lateral movement of the belts)
- · Tightening torque and capping height adjustment

### Technical focus n°4

#### PNEUMATIC PUSHER

Pushing station including:

- A device for detecting and stopping the bottles for the manual placement of the caps
- Cap presence control cell
- A bottle detection and stopping device under the driving head, with pneumatic cylinder and centering V
- A pneumatic cylinder adjustable in height to push the cap on the neck of the bottle

### Technical focus n°5

#### INDEPENDENT FEEDING / ACCUMULATION TABLE

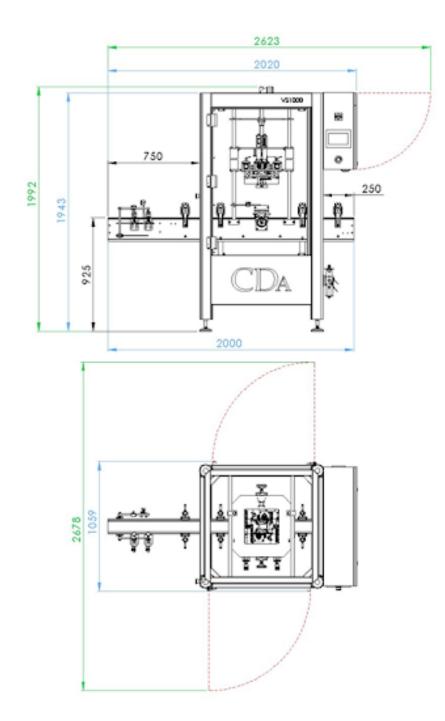
This table is installed at the entrance of the line to feed the bottles.

Independent feeding table ( $\phi$  27.5" - 700mm /  $\phi$  40" - 1000mm). It is equipped with :

- HDPE strapping
- A variable frequency driver to modulate the rotation speed
- A guide (adjustable) to bring the products to the entrance of the conveyor
- Jam sensor



# **Technical Drawings**



Photos, prices and descriptions are indicative and non-contractual.



